



KORA

Kora **ABS** (*Acrylonitrile Butadiene Styrene*)



Bed Temperature 60 - 95°C - Ideal 80°C

Extruder Temperature 220-260°C - Ideal 240°C

Bed Adhesion Builders Tape, Formula 3d or Dimafix

ABS (Acrylonitrile Butadiene Styrene) is another commonly used 3D printer material. Best used for making durable parts that need to withstand higher temperatures. ABS plastic is less 'brittle' than PLA. It can also be post-processed with acetone to provide a glossy finish. When 3D printing with ABS filament a heated printing surface is recommended, as ABS plastic will contract when cooled leading to warped parts. ABS filament is available in both 1.75mm and 3mm diameter sizes.